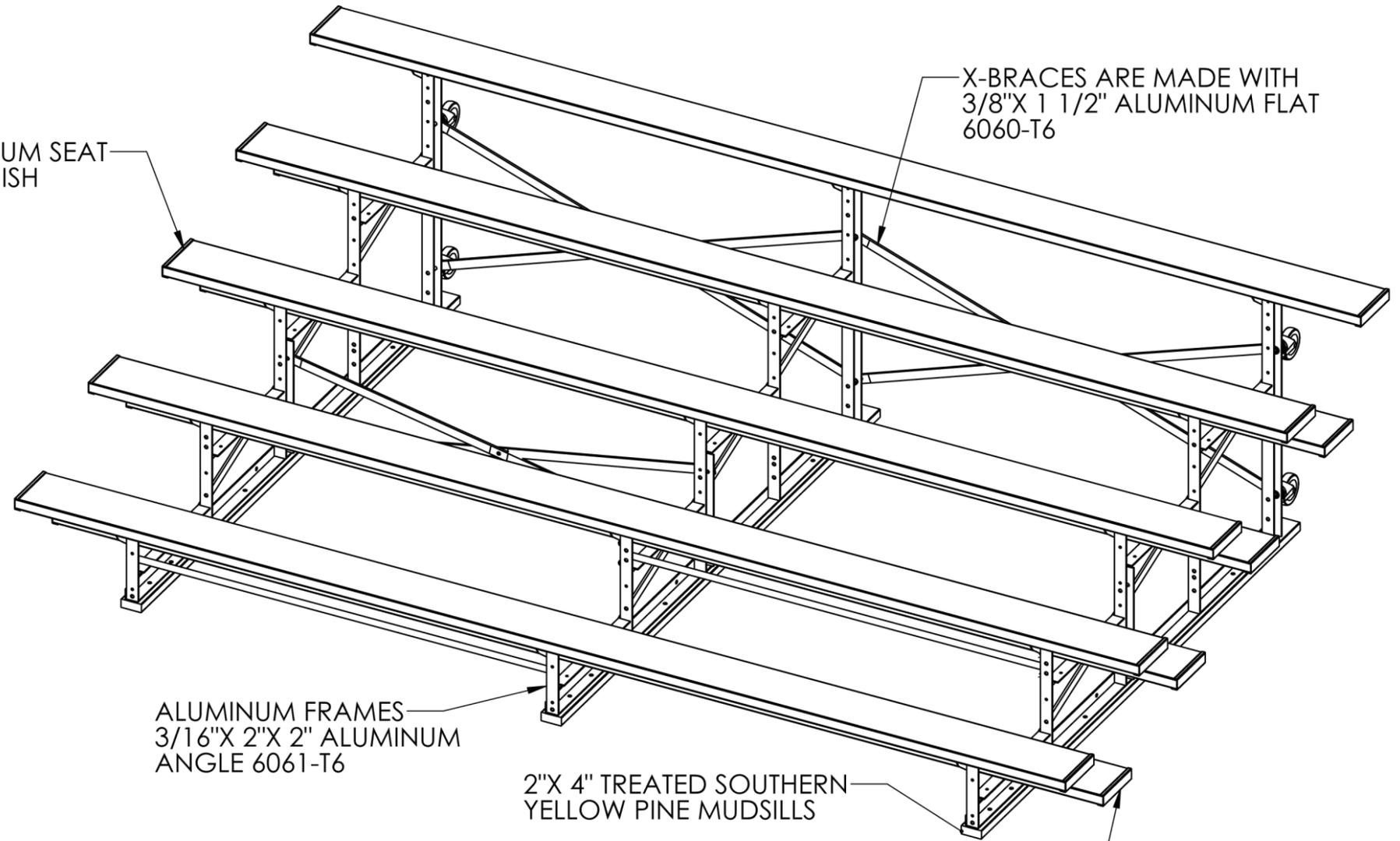
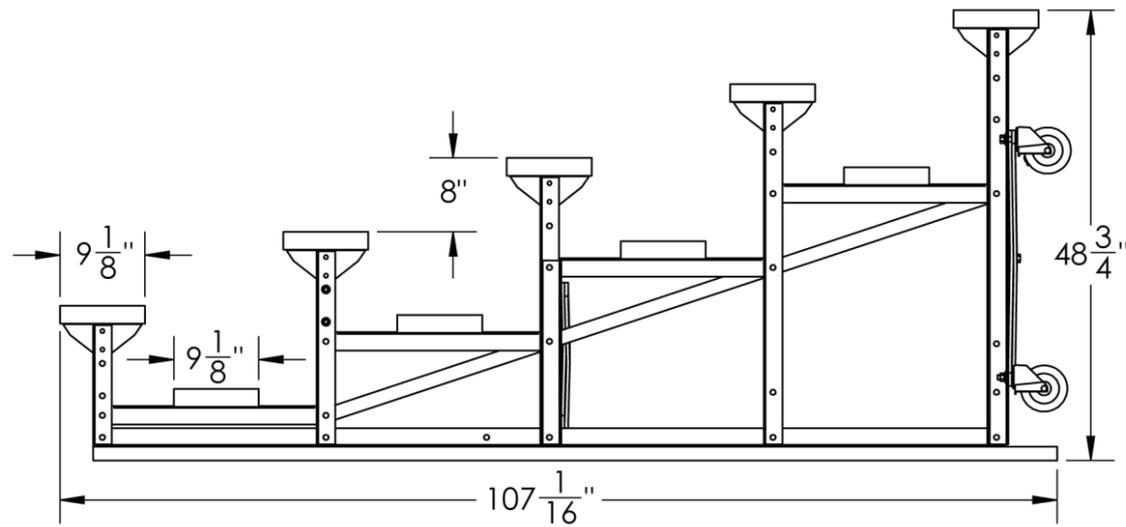


2"X 10" EXTRUDED ALUMINUM SEAT PLANKS W/ ANODIZED FINISH .78 NOMINAL WALL

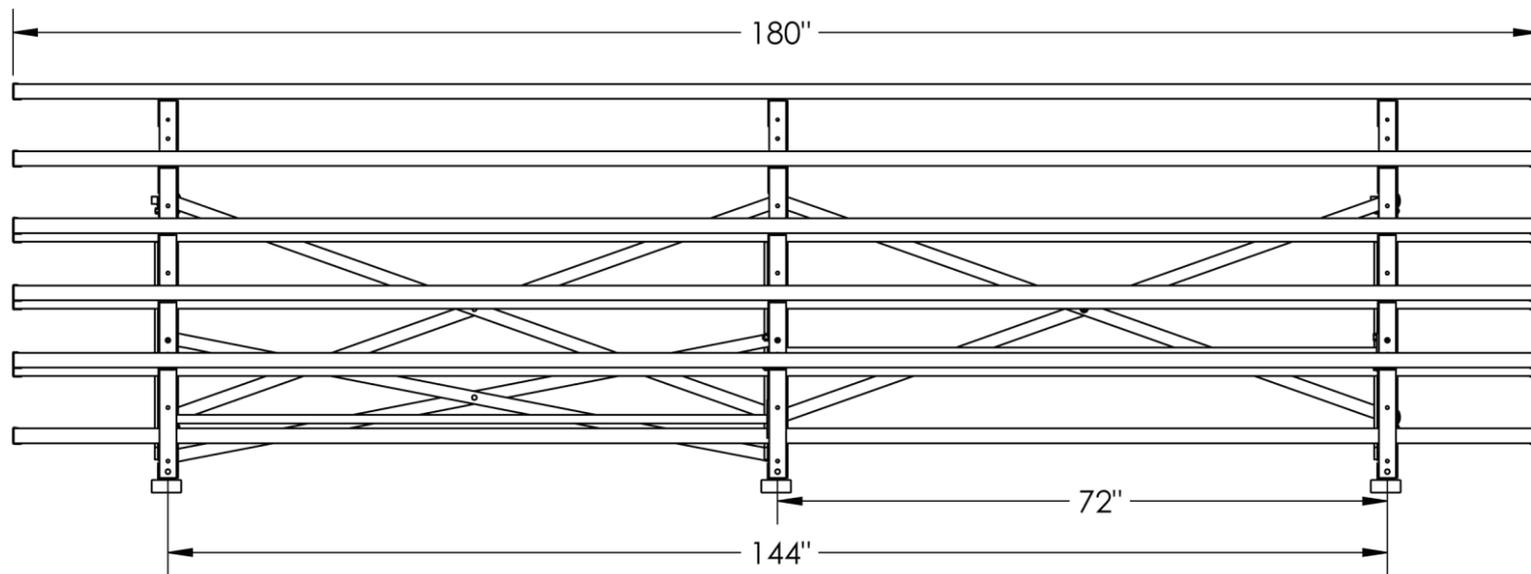


X-BRACES ARE MADE WITH 3/8"X 1 1/2" ALUMINUM FLAT 6060-T6

ALUMINUM FRAMES 3/16"X 2"X 2" ALUMINUM ANGLE 6061-T6

2"X 4" TREATED SOUTHERN YELLOW PINE MUDSILLS

2"X 10" EXTRUDED ALUMINUM FOOT PLANKS W/ MILL FINISH .78 NOMINAL WALL



- ALL PARTS ARE FASTENED WITH 1/2"-13 HEX HEAD BOLTS, LOCK WASHERS, AND NUTS WE USE BOLTS RATHER THAN WELDING JOINTS AND SEAMS TO AVOID STRESS CRACKING OF THE WELDS
- SEAT BRACKETS ARE MADE FROM 1/8" ALUMINUM SHEET 5052-H32
- ALL BLEACHERS HAVE FRAMES ARE CENTERED ON 6' PLANK OVERHANG ON EACH END OF THE BLEACHER IS APPROX. 18"

GENERAL NOTES

APRX. WGT. 375 LBS.

PATH TO PART OR ASSM - BLA5A15TR

SHEET SIZE	SCALE	REV	
B	1:48		
DRAWN BY	JNB	9/29/2017	DESC: 5 ROW 15' BLEACHER W/ TIP & ROLL
APPROVED			MATL:
LAST SAVED	johnb	9/29/2017	PART NO: BLA5A15TR

S:\CADDR\WORKS\BLEACHERS\BLA\BLA Assemblies\Bleacher.dwg

9/29/2017 3:01:37 PM

SHEET 1 OF 3