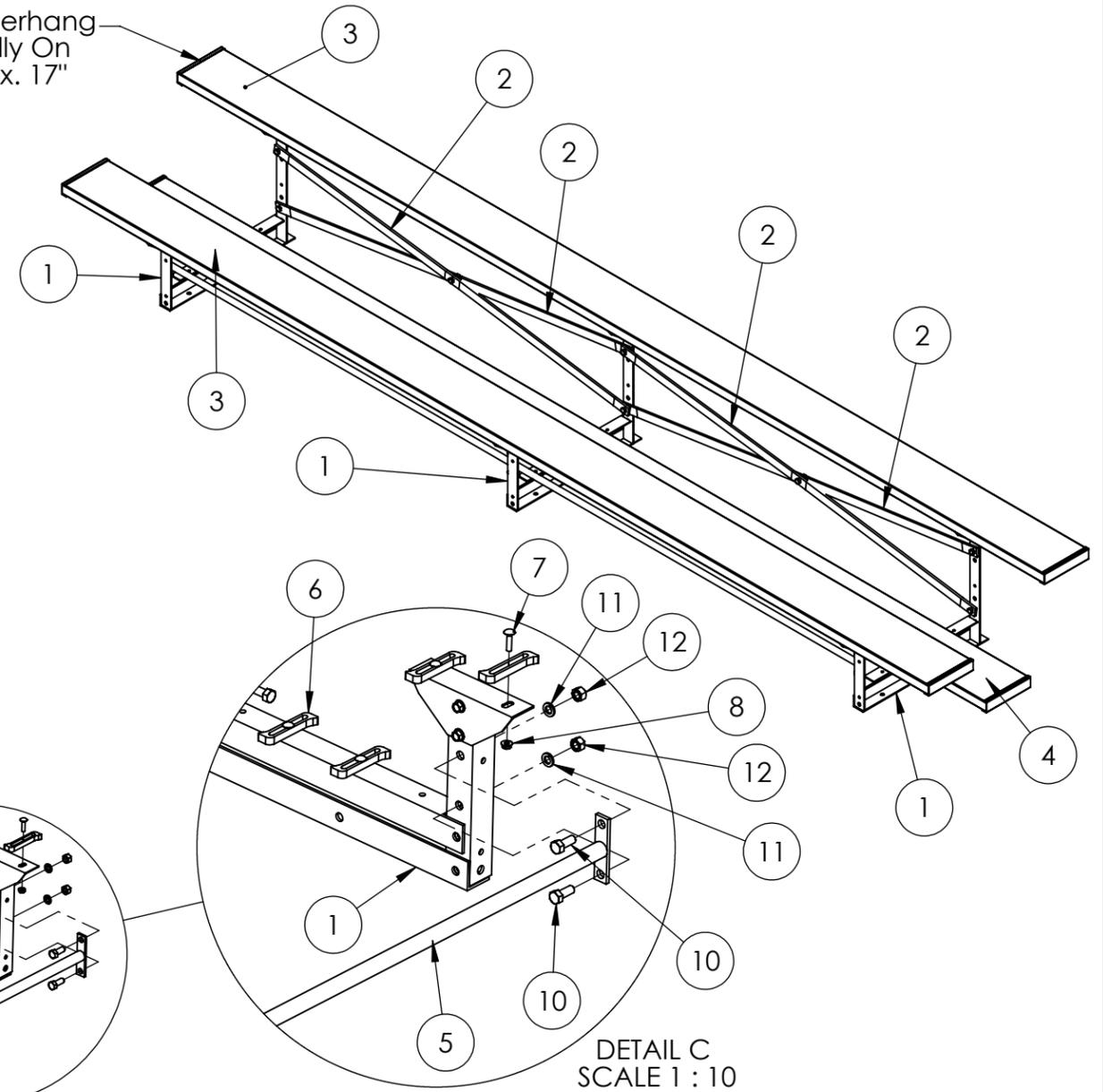


ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	BLA2-SA1	2 ROW ALUMINUM SEAT FRAME	3
2	IBLA-7425	X BRACE 74 1/4"	4
3	15IA-7	2"x 10" SEAT PLANK 180" ANODIZED	2
4	15IBL-7	2"x 10" FOOT PLANK 180" MILL FINISH	1
5	IBLA-SA2	1ST ROW GALV BRACE ASSY	2
6	IA-12	2"x 10" PLANK CLIP	18
7	RHSNBOLT 0.3125-18x1.25x1.25-N	RHSN CARRIAGE BOLT 5/16-18 x 1 1/4"	18
8	NUT-5/16-18 Flanged Nut	5/16"-18 FLANGED HEX NUT	18
9	HBOLT 0.5000-13x1.5x1.5-N	HEX HEAD BOLT 1/2"-13x 1 1/2"	4
10	HBOLT 0.5000-13x1.25x1.25-N	HEX BOLT 1/2"-13x 1 1/4"	8
11	Regular LW 0.5	REG LOCKWASHER 1/2"	14
12	HNUT 0.5000-13-D-N	1/2"-13 HEX LOCKNUT	14
13	HBOLT 0.5000-13x1.75x1.25-N	HEX BOLT 1/2"-13x 1 3/4"	2

Planks Should Overhang the Frames Equally On Each End, Approx. 17"



1. Aluminum Seat Planks (Item No.3) Will Not Leave a Black Mark When Rubbed with Your Fingers. These Planks are Annodized.
2. Foot Plank is Mill Finish Aluminum and Will Leave a Black Mark when Rubbed.
3. Finger Tighten All nuts and Bolts Holding the X Braces and Tube Braces, Then Square and Even the Frames Before Tightening Down Completely. Assembling on an Even Surface Helps Out Greatly.

GENERAL NOTES:

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
BEND ± 1/2°
THREE PLACE DECIMAL ± .005
Do Not Scale Drawing

MATERIAL

SHEET 1 OF 1

NAME	DATE
DRAWN DAT	1/20/2015
CHECKED	
ENG APPR.	
MFG APPR.	
Last Saved	10/8/2018 15:32:27
COMMENTS:	

TITLE:
DESC. 2 ROW 15' ALUMINUM BLEACHER
S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleachers (17in)\
SIZE PART NO. REV
B BLA2A15