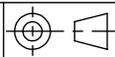


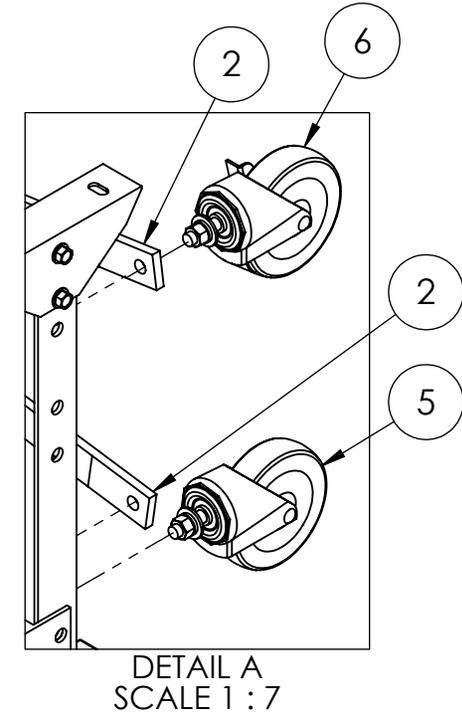
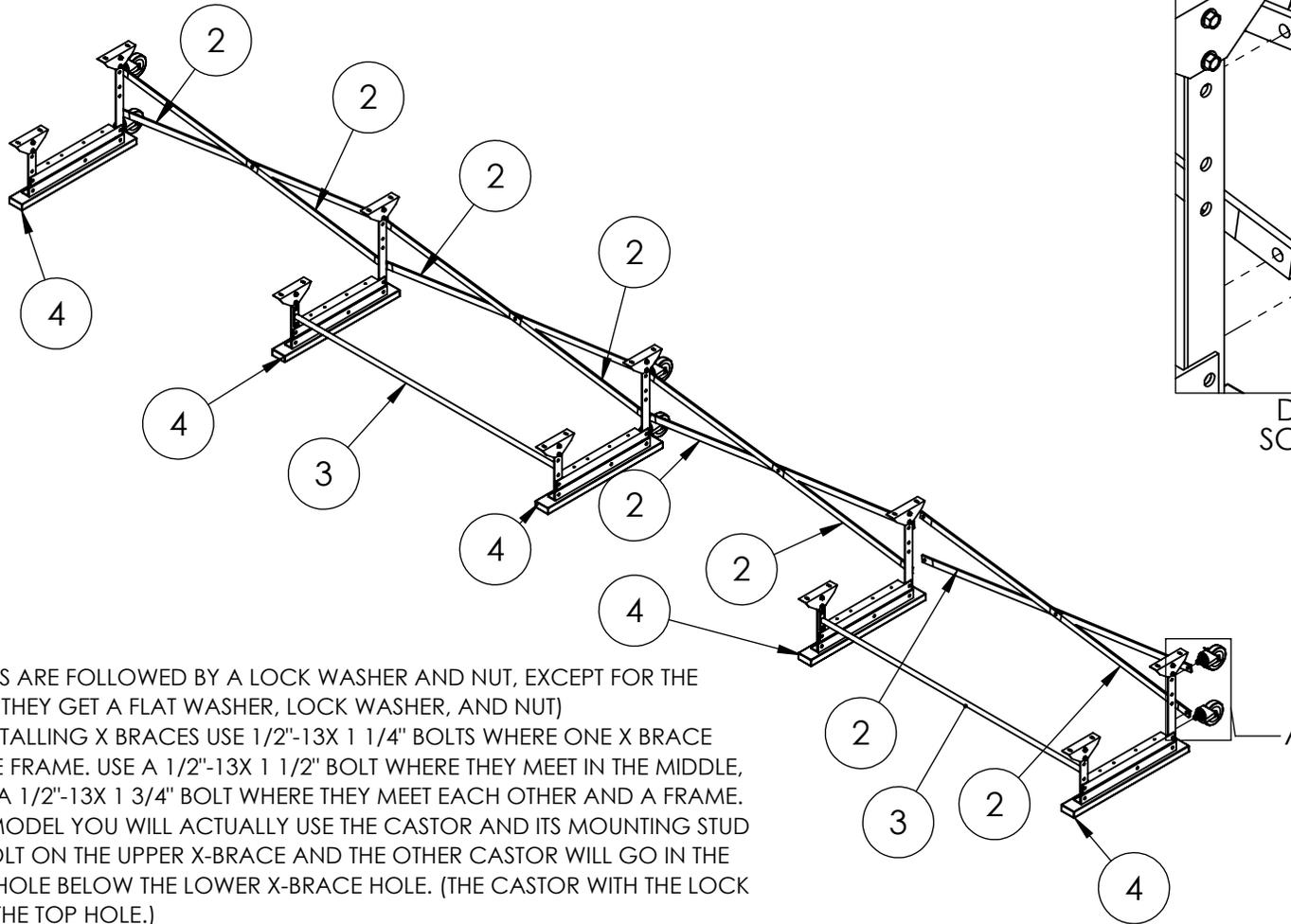
GENERAL NOTES

DIMENSIONS ARE IN INCHES  
TOLERANCES: LINEAR: ± 1/16  
ANGULAR: ± 1°



SHEET SIZE	SCALE	REV	
<b>A</b>	<b>1:35</b>		
DRAWN BY	JNB	9/25/2017	DESC: 2 ROW 27" BLEACHER W/ TIP & ROLL
APPROVED			MATL:
LAST SAVED	johnb	9/25/2017	<b>PART NO: BLA2A27TR</b>

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BLA2TR-SA1	2 ROW ALUMINUM SEAT FRAME	5
2	IBLA-7425	X BRACE 74 1/4"	8
3	IBLA-SA2	1 ST ROW GALV BRACE ASSEMBLY	2
4	IBL2-355	2" x 4" 31.50" SYP TREAT MUD SILL	5
5	CASTOR	CASTOR FOR BLEACHERS W/O BRAKE	3
6	CASTORB	CASTOR FOR BLEACHERS W/BRAKE	3



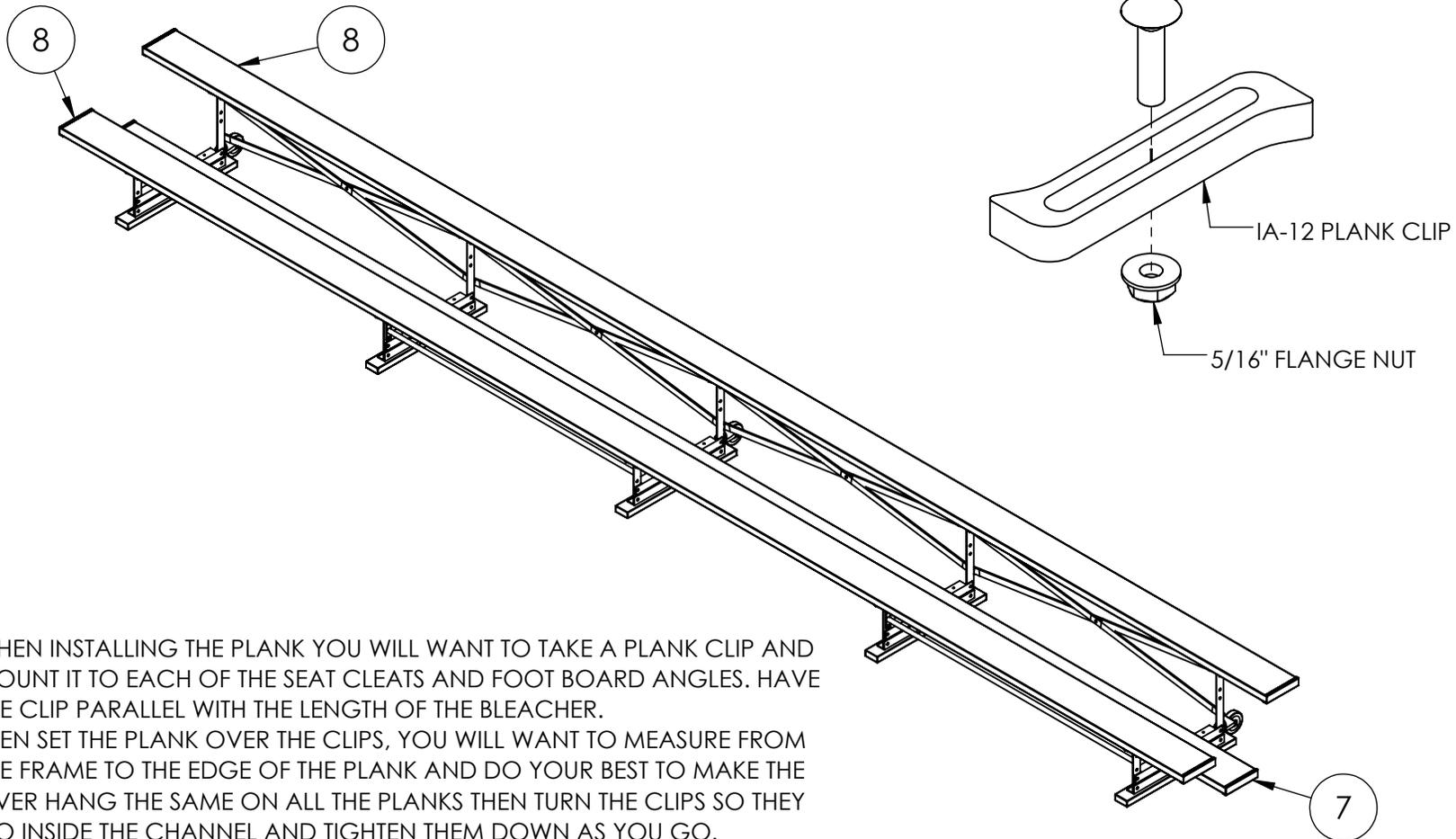
**NOTES:**

(ALL BOLTS ARE FOLLOWED BY A LOCK WASHER AND NUT, EXCEPT FOR THE CASTORS THEY GET A FLAT WASHER, LOCK WASHER, AND NUT)

1. WHEN INSTALLING X BRACES USE 1/2"-13X 1 1/4" BOLTS WHERE ONE X BRACE MEETS THE FRAME. USE A 1/2"-13X 1 1/2" BOLT WHERE THEY MEET IN THE MIDDLE, AND USE A 1/2"-13X 1 3/4" BOLT WHERE THEY MEET EACH OTHER AND A FRAME. ON THIS MODEL YOU WILL ACTUALLY USE THE CASTOR AND ITS MOUNTING STUD AS THE BOLT ON THE UPPER X-BRACE AND THE OTHER CASTOR WILL GO IN THE BOTTOM HOLE BELOW THE LOWER X-BRACE HOLE. (THE CASTOR WITH THE LOCK GOES IN THE TOP HOLE.)
2. INSTALL TUBE BRACES AS SHOWN USING 1/2"-13X 1 1/4" BOLT

GENERAL NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: LINEAR: ± 1/16 ANGULAR: ± 1°		SHEET SIZE <b>A</b>	SCALE <b>1:35</b>	REV		<b>Kay Park Rec.</b>
	CONFIDENTIAL DRAWING. INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT CONSENT OF KAY INDUSTRIES. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.		DRAWN BY JNB	9/25/2017	DESC:	2 ROW 27' BLEACHER W/ TIP & ROLL	
			APPROVED		MATL:		
			LAST SAVED johnb	9/25/2017	<b>PART NO: BLA2A27TR</b>		

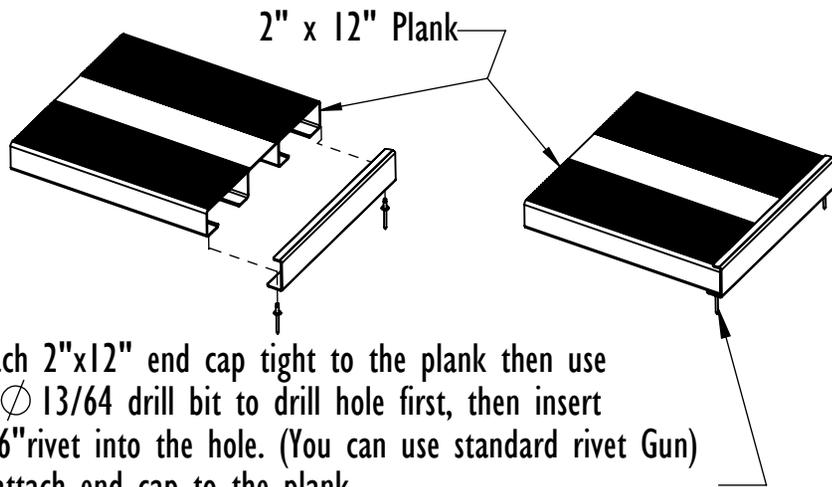
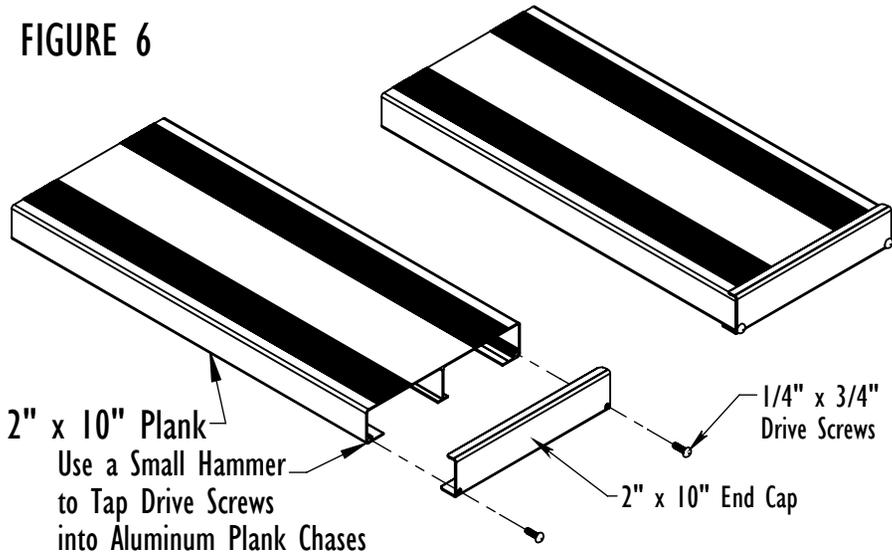
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BLA2TR-SA1	2 ROW ALUMINUM SEAT FRAME	5
2	IBLA-7425	X BRACE 74 1/4"	8
3	IBLA-SA2	1 ST ROW GALV BRACE ASSEMBLY	2
4	IBL2-355	2" x 4" 31.50" SYP TREAT MUD SILL	5
5	CASTOR	CASTOR FOR BLEACHERS W/O BRAKE	3
6	CASTORB	CASTOR FOR BLEACHERS W/BRAKE	3
7	27IBL-7	2"x 10" FOOT PLANK 324" MILL FINISH	1
8	27IA-7	2"x 10" SEAT PLANK 324" ANODIZED	2



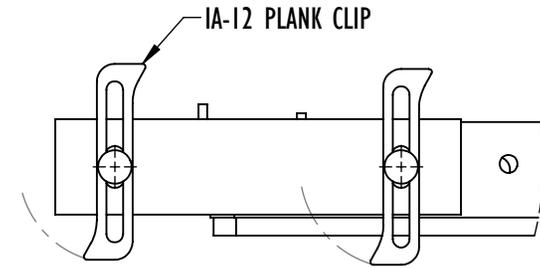
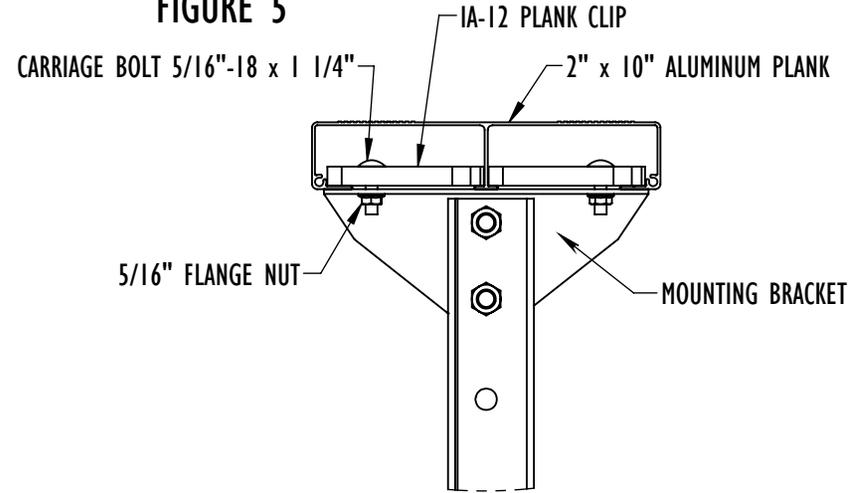
- WHEN INSTALLING THE PLANK YOU WILL WANT TO TAKE A PLANK CLIP AND MOUNT IT TO EACH OF THE SEAT CLEATS AND FOOT BOARD ANGLES. HAVE THE CLIP PARALLEL WITH THE LENGTH OF THE BLEACHER.
- THEN SET THE PLANK OVER THE CLIPS, YOU WILL WANT TO MEASURE FROM THE FRAME TO THE EDGE OF THE PLANK AND DO YOUR BEST TO MAKE THE OVER HANG THE SAME ON ALL THE PLANKS THEN TURN THE CLIPS SO THEY GO INSIDE THE CHANNEL AND TIGHTEN THEM DOWN AS YOU GO.

GENERAL NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: LINEAR: $\pm 1/16$ ANGULAR: $\pm 1^\circ$		SHEET SIZE <b>A</b>	SCALE 1:35	REV		<b>Kay Park Rec.</b>	
	CONFIDENTIAL DRAWING. INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT CONSENT OF KAY INDUSTRIES. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.		DRAWN BY	JNB	9/25/2017	DESC:	2 ROW 27' BLEACHER W/ TIP & ROLL	
		APPROVED				MATL:		
		LAST SAVED	johnb	9/25/2017	<b>PART NO: BLA2A27TR</b>			
PATH TO PART OR ASSM - BLA2A27TR		S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleacher (17m)\DEFAULT			9/25/2017 1:35:22 PM		SHEET 3 OF 3	

**FIGURE 6**



**FIGURE 5**



IT IS ESSENTIAL THAT THE PLANK CLIPS BE PLACED IN THIS ORIENTATION, OTHERWISE WHEN YOU TIGHTEN THE NUT THE CLIP WILL TURN AWAY FROM THE PLANK

CONFIDENTIAL DRAWING AND INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT THE CONSENT OF KAY PARK. SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

GENERAL NOTES:	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	<b>Kay Park Rec</b>		
	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ 1/32 BEND $\pm$ 1/2" THREE PLACE DECIMAL $\pm$ .005	DRAWN	DAT	4/9/2012	TITLE:	
	DO NOT SCALE DRAWING	CHECKED			DESC.	
	MATERIAL	ENG APPR.			DESC. S:\CADDRWGS\Solidworks\Bleachers\Assembly Instruction Drawings\	
		MFG APPR.			LAST SAVED	
		COMMENTS:			SIZE	PART NO.
					<b>A</b>	FIGURE 5 and FIGURE 6
					DATE	WT. SCALE
	Sheet 1 of 1					REV