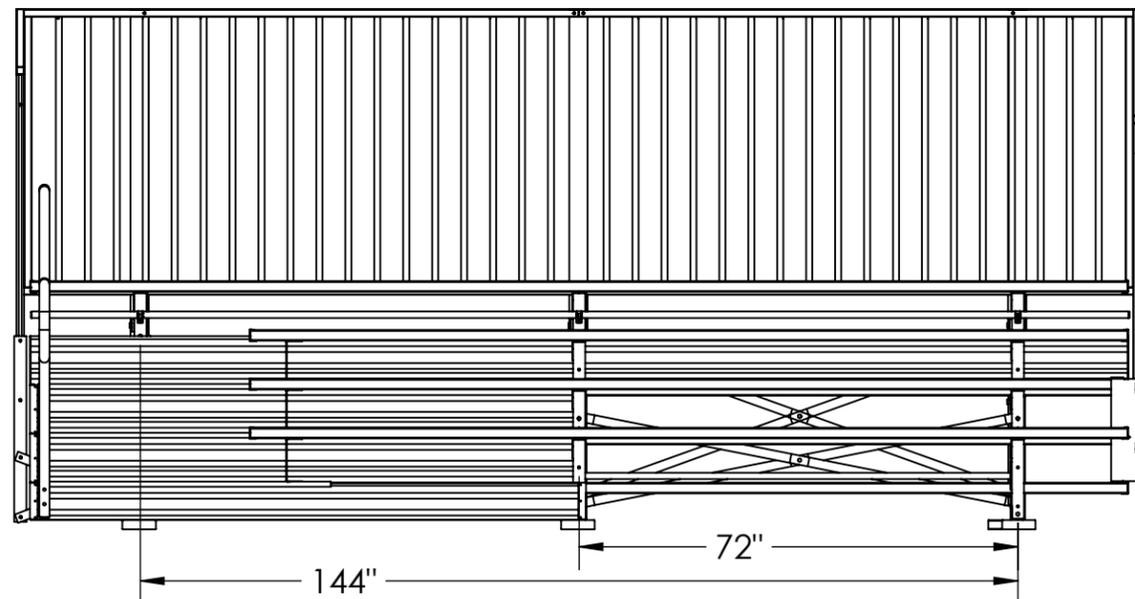


Available planking:
 1. Nominal 2" x 10" x .078" thick 6063 T6 aluminum alloy available in 15', 21', and 27' as one continuous piece.

Seat planks are anodized 204-R1 while footplanks and riser planks are mill finish aluminum.

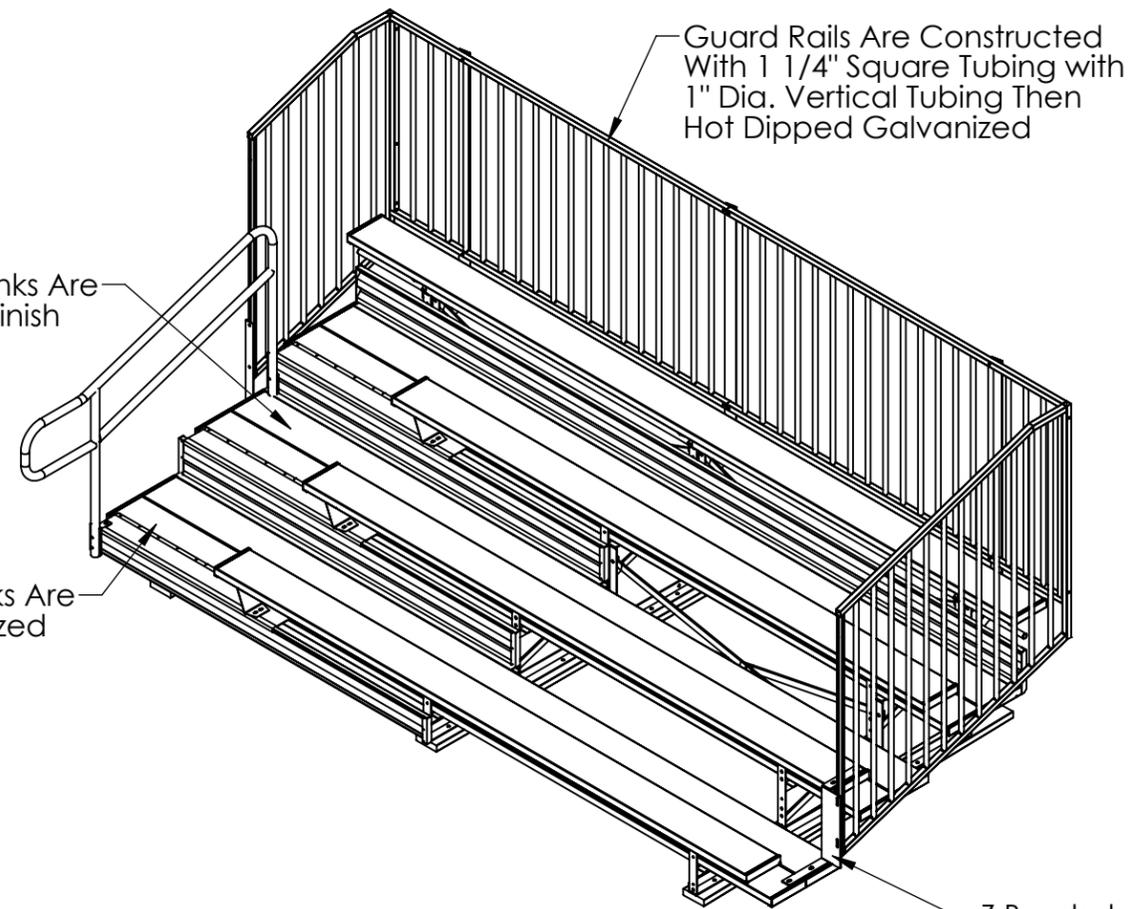
THESE FRAMES ARE DESIGNED AND TESTED TO BE IN ACCORDANCE WITH FEDERAL SPEC # RR-B-425-C AND THE 2006 IBC WITH THE EXCEPTION OF THE REQUIREMENT FOR AN AISLE.



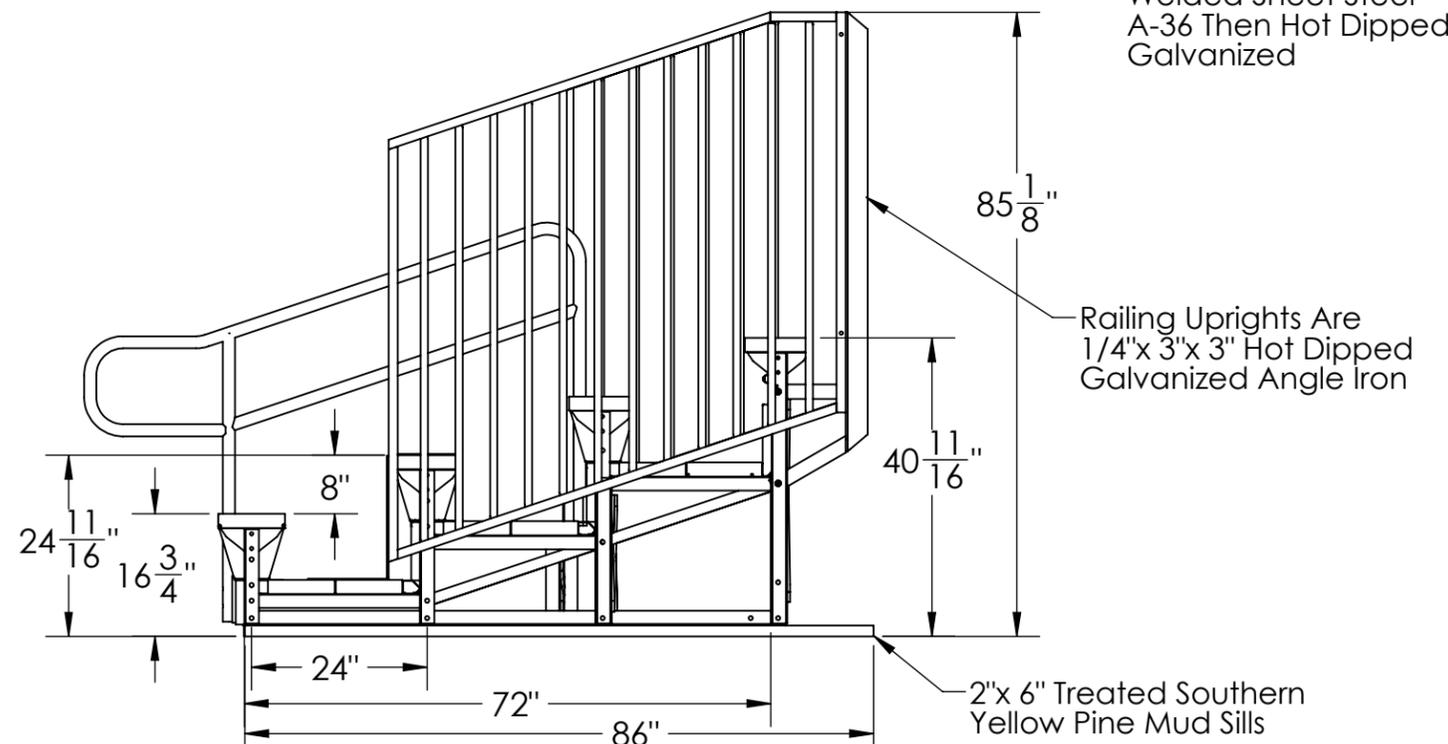
Frames are fabricated from 2" x 2" x 3/16" 6061-T6 aluminum angles.
 X braces are fabricated from 3/8" x 1-1/2" 6061-T6 aluminum flat bars.
 Seat brackets are fabricated from 1/8" 6061-T6 aluminum extrusions
 All pieces are joined by 1/2" diameter zinc/empigard plated bolts or 3/8" flange head.
 We use bolts rather than welds to avoid stress cracking associated with welds.
 All bleachers have frames that are on 6' centers with 18" of plank overhang on each end.
 15' bleachers are 3 frames wide.
 21' bleachers are 4 frames wide.
 27' bleachers are 5 frames wide.

2"x 10" Foot Planks Are Aluminum Mill Finish T6063-T6 Alloy

2"x 10" Seat Planks Are Aluminum Anodized T6063-T6 Alloy



Z Brackets are 1/4" Welded Sheet Steel A-36 Then Hot Dipped Galvanized



GENERAL NOTES

UNIT WEIGHT: 828 LBS.
SEATING CAPACITY: 35

Built In House

PATH TO PART OR ASSM - S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleachers (17in)\

DIMENSIONS ARE IN INCHES
 TOLERANCES: LINEAR: ± 1/16"
 ANGULAR: ± 1°

SHEET SIZE	SCALE	REV	DESC:
B	1:48		4 ROW 15' ALUMINUM BLEACHER W/ RAILING END AISLE LEFT SIDE
DRAWN BY	DAT	10/17/2018	MATL:
APPROVED			
LAST SAVED	davet	10/17/2018	PART NO: BLA4A15V4F436EAL

Configuration - DEFAULT

10/17/2018 11:31:06

SHEET 1 OF 1