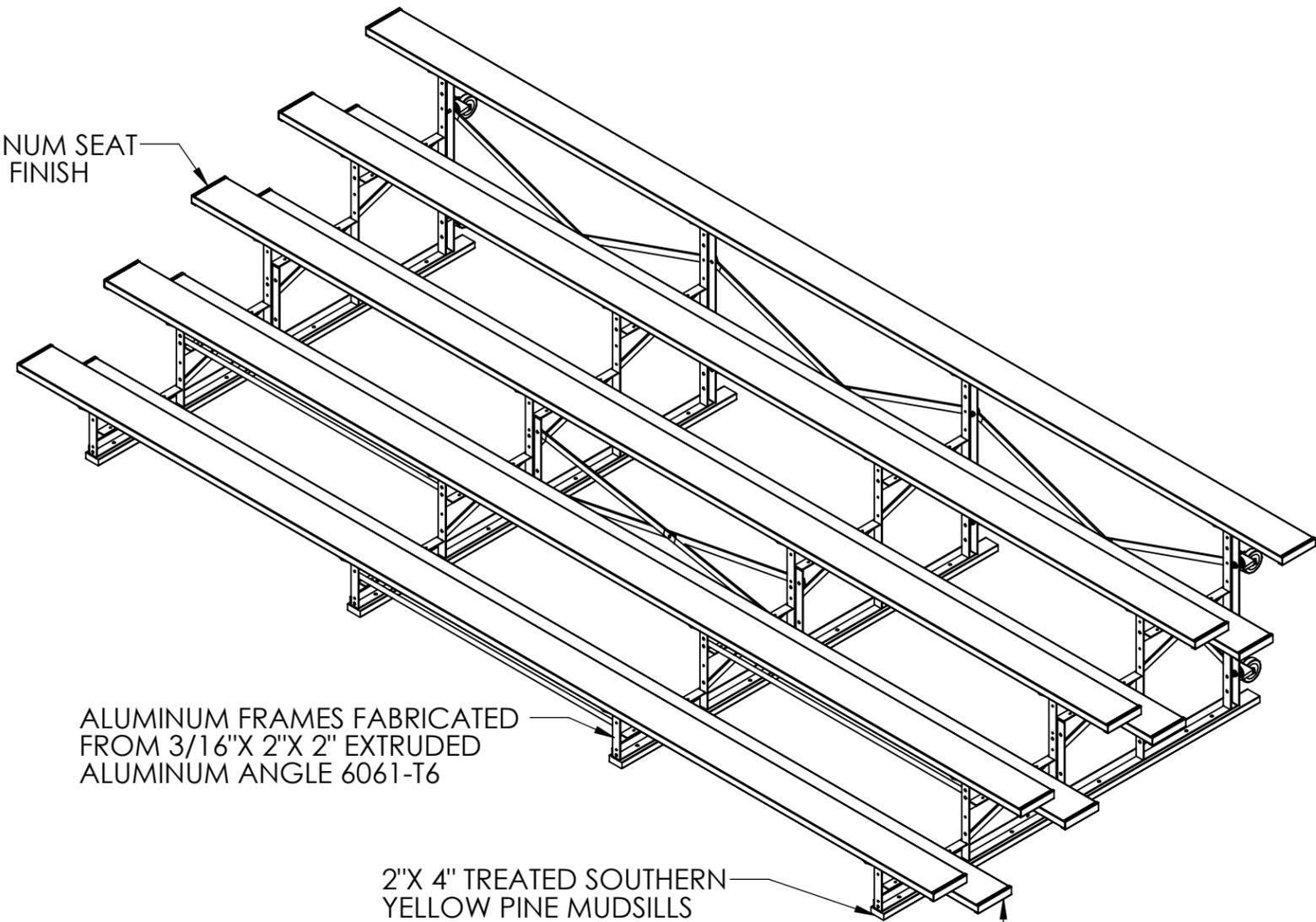


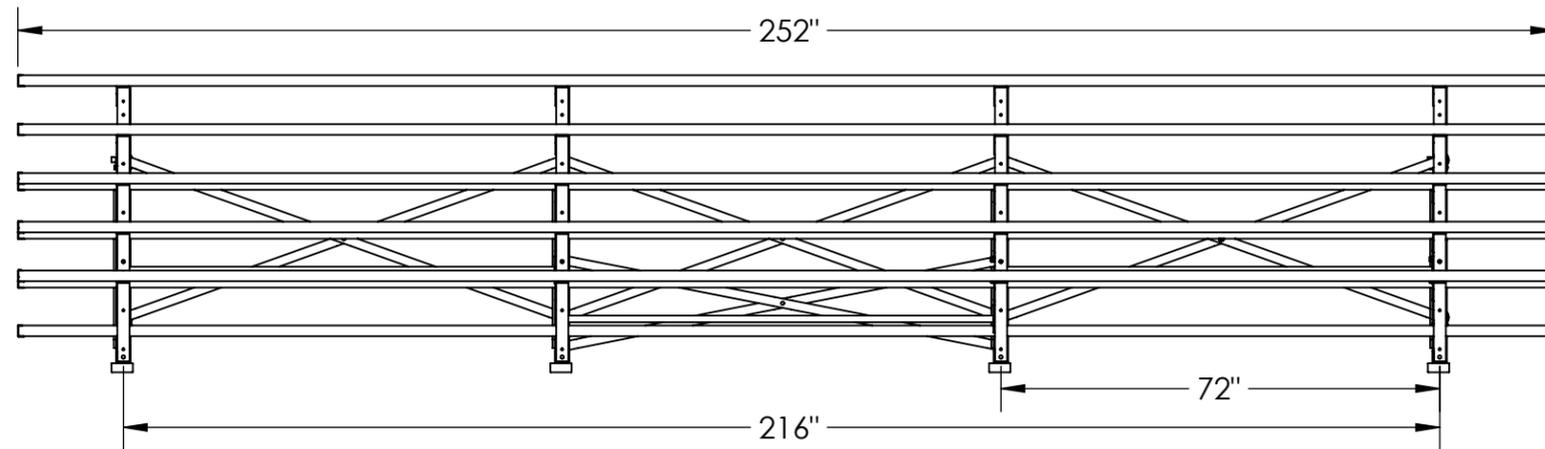
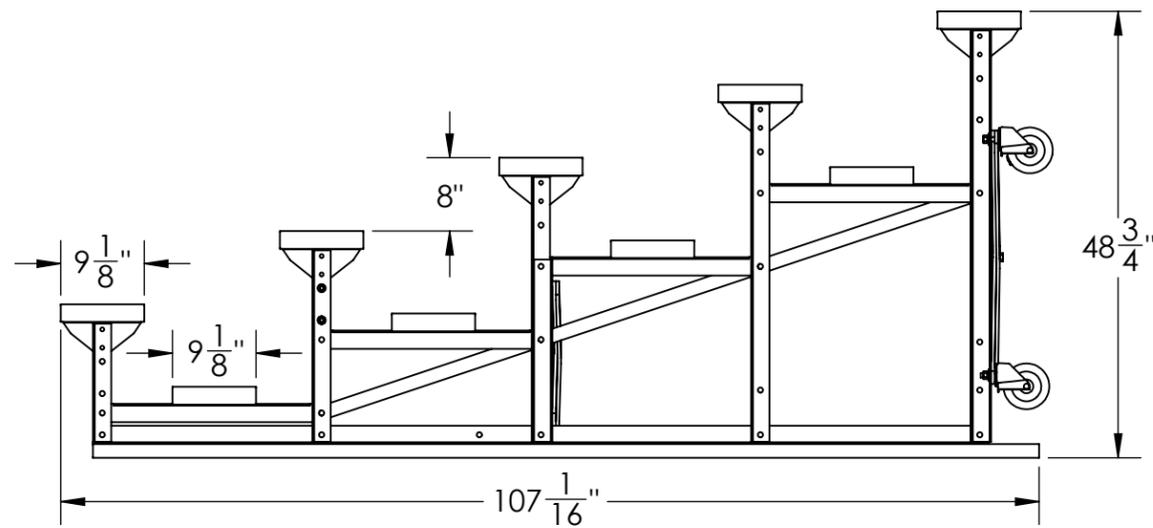
2"X 10" EXTRUDED ALUMINUM SEAT  
PLANKS WITH ANODIZED FINISH  
.78 NOMINAL WALL



ALUMINUM FRAMES FABRICATED  
FROM 3/16"X 2"X 2" EXTRUDED  
ALUMINUM ANGLE 6061-T6

2"X 4" TREATED SOUTHERN  
YELLOW PINE MUDDSILLS

2"X 10" EXTRUDED ALUMINUM  
FOOT PLANKS WITH MILL FINISH  
.78 NOMINAL WALL



- ALL PARTS ARE FASTENED WITH 1/2"-13 HEX BOLTS, LOCK WASHERS, AND NUTS
- WE USE BOLTS RATHER THAN WELDING JOINTS AND REAMS TO AVOID STRESS CRACKING OF THE WELDS
- SEAT BRACKETS ARE MADE FROM 1/8" ALUMINUM SHEET 5052-H32
- ALL BLEACHER FRAMES ARE CENTERED ON 72 INCHES
- PLANK OVERHAND ON EACH END OF THE BLEACHER IS APPROX. 18"

**APRX. WGT. 515 LBS.**

GENERAL NOTES

DIMENSIONS ARE IN INCHES  
TOLERANCES: LINEAR: ± 1/16"  
ANGULAR: ± 1°



SHEET SIZE  
**B**

SCALE  
**1:30**

REV

DRAWN BY

JNB

10/2/2017

DESC: 5 ROW 21' BLEACHER W/ TIP & ROLL

APPROVED

MATL:

LAST SAVED

johnb

10/2/2017

**PART NO: BLA5A21TR**